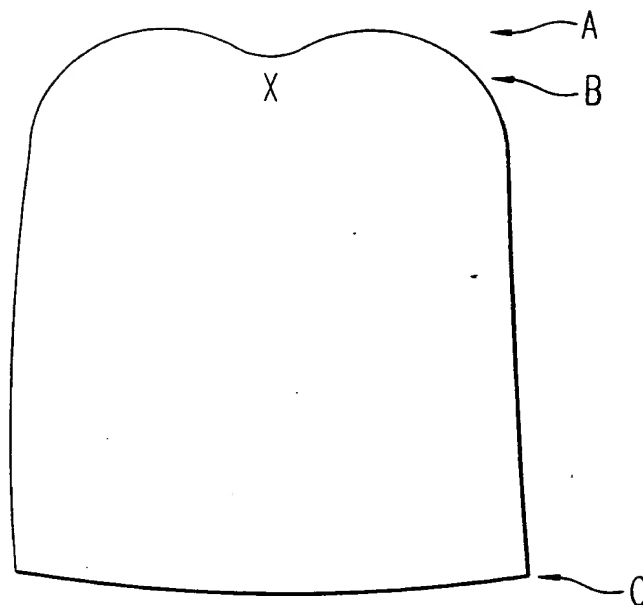
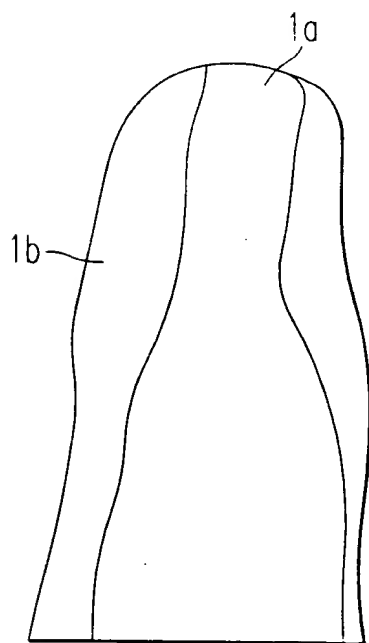


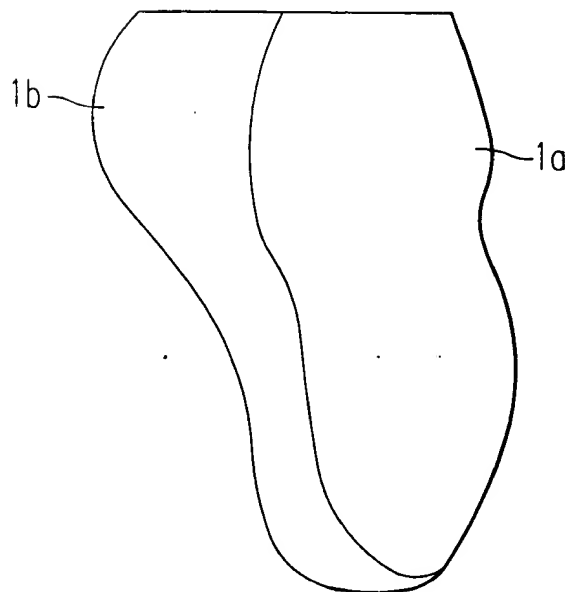
*FIG. 1A*



*FIG. 1B*



*FIG. 2A*



*FIG. 2B*

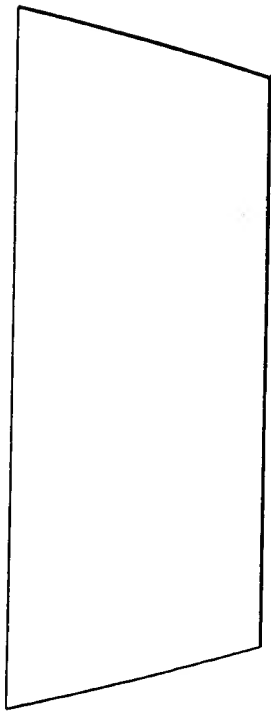


FIG. 3A

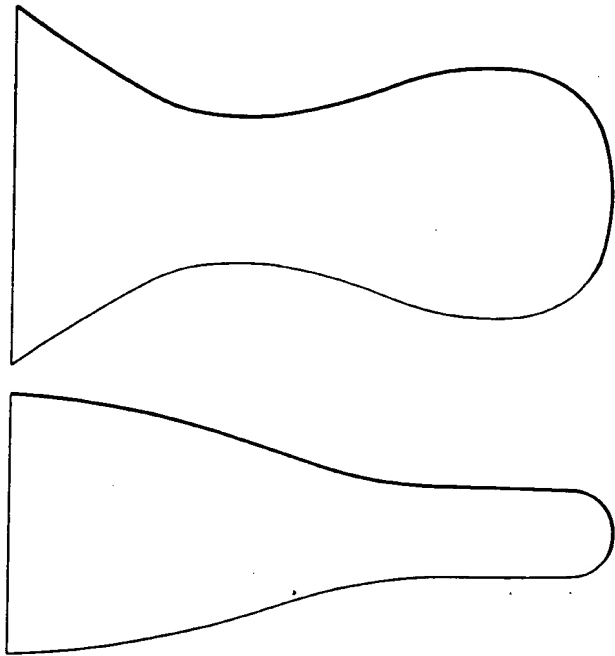


FIG. 3B FIG. 3C

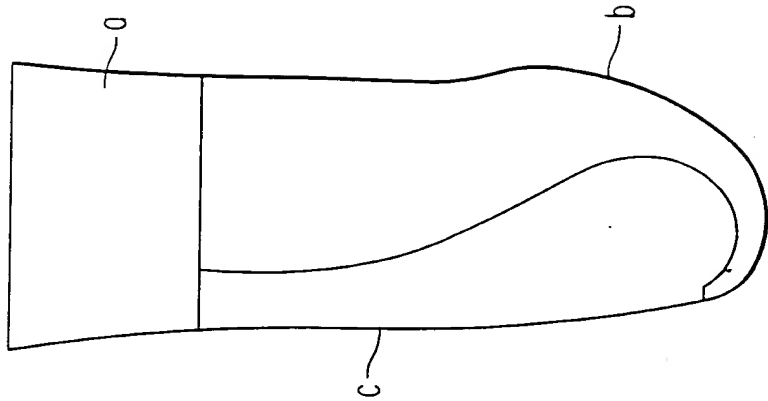
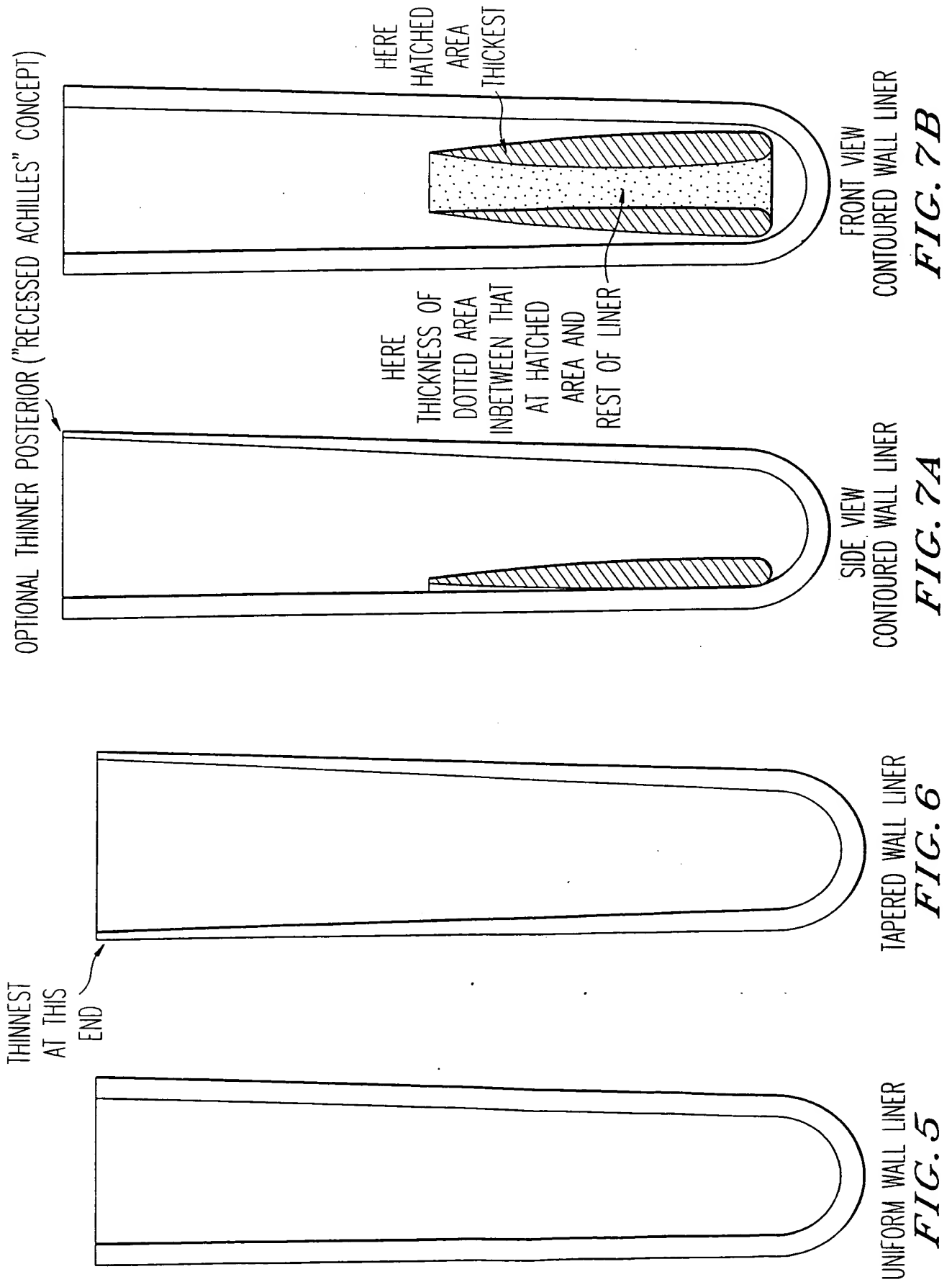


FIG. 4



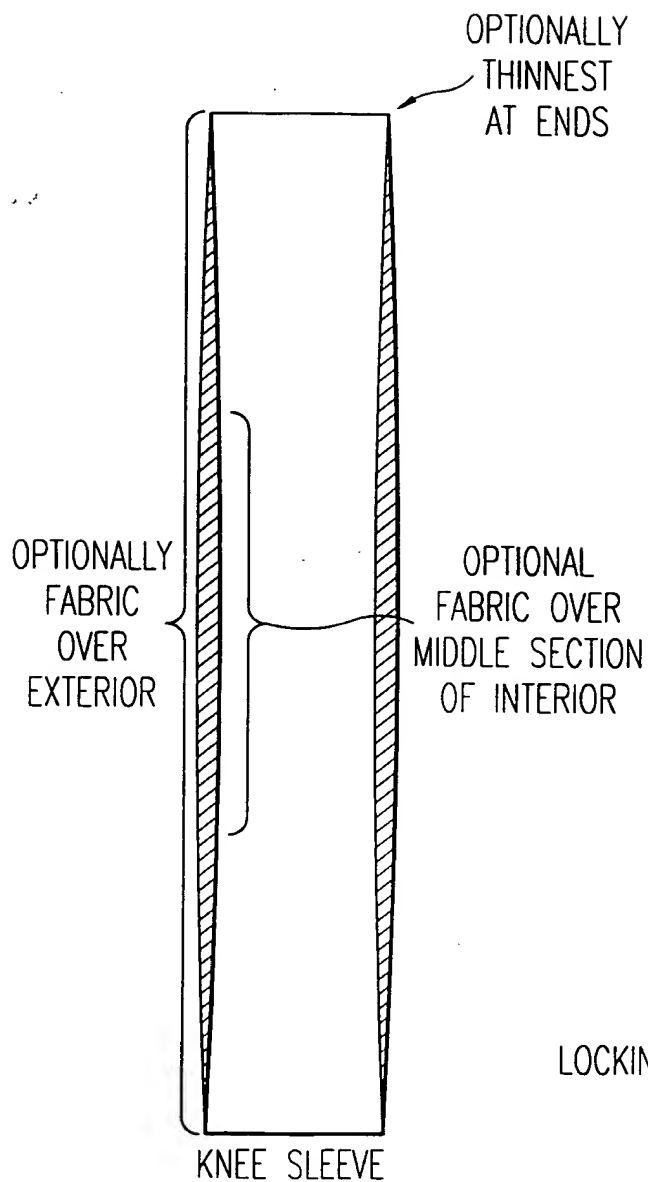


FIG. 8

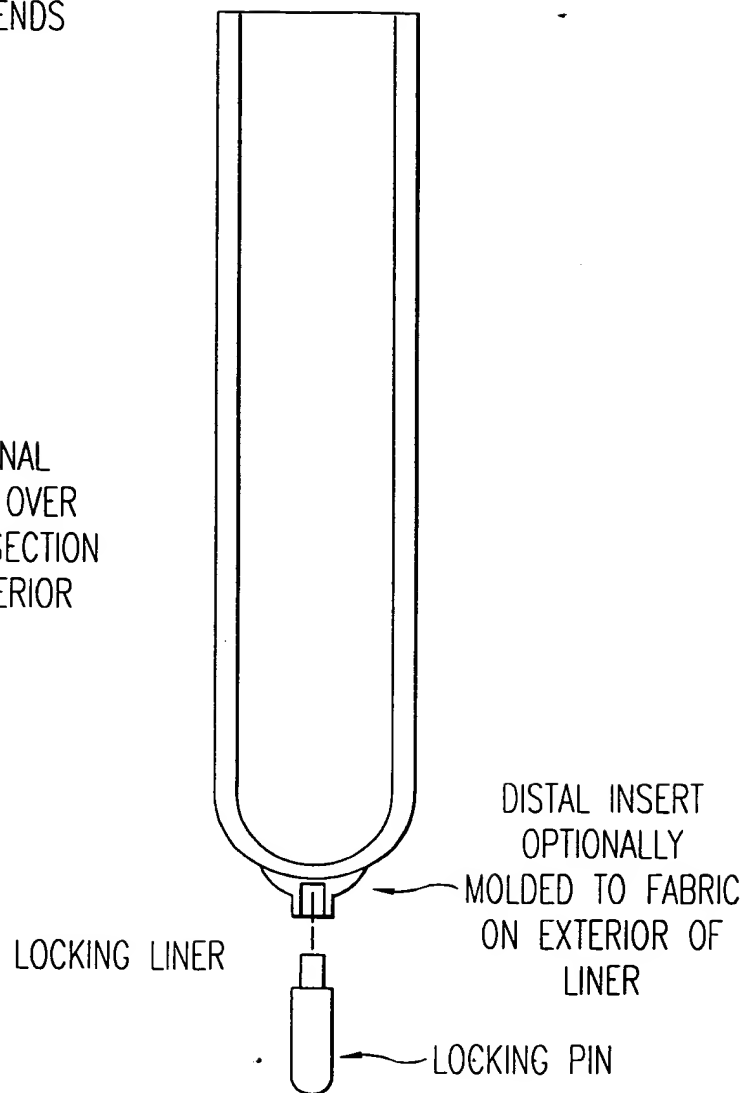
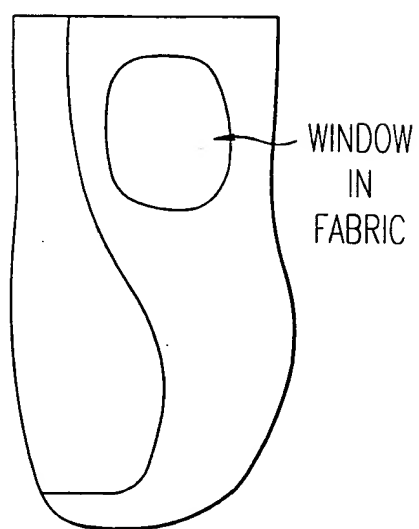
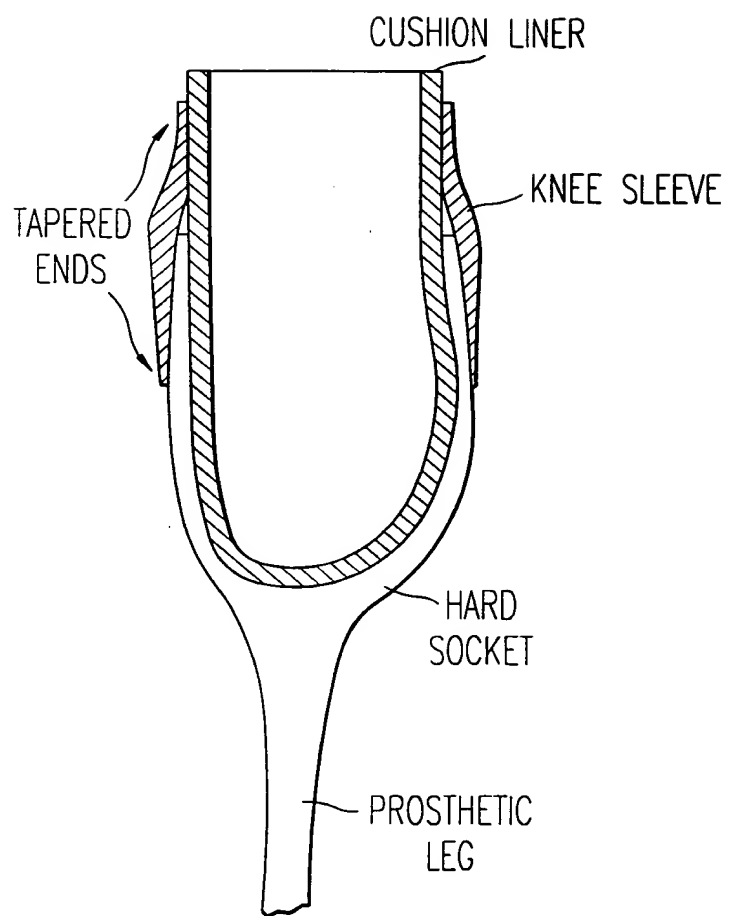


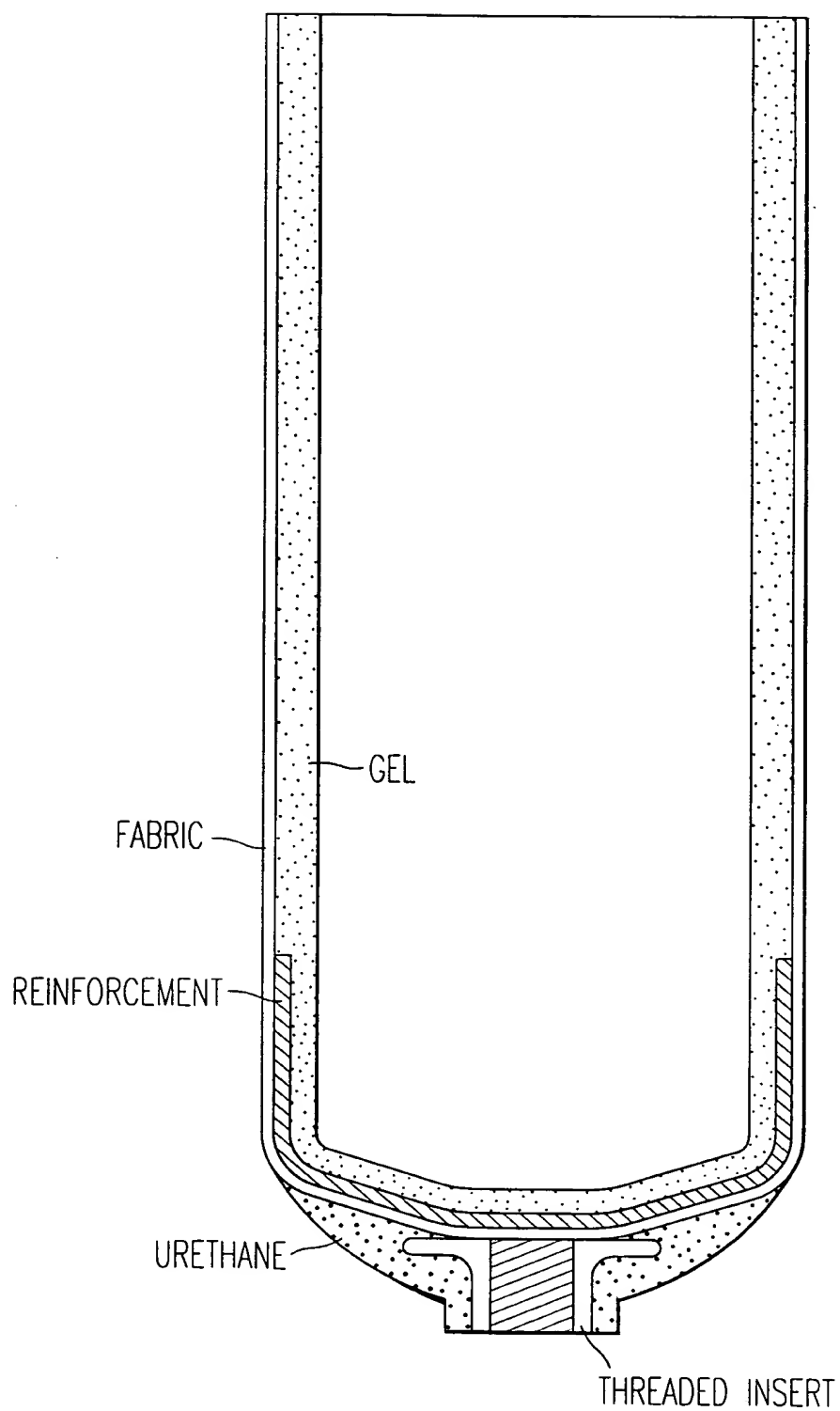
FIG. 9



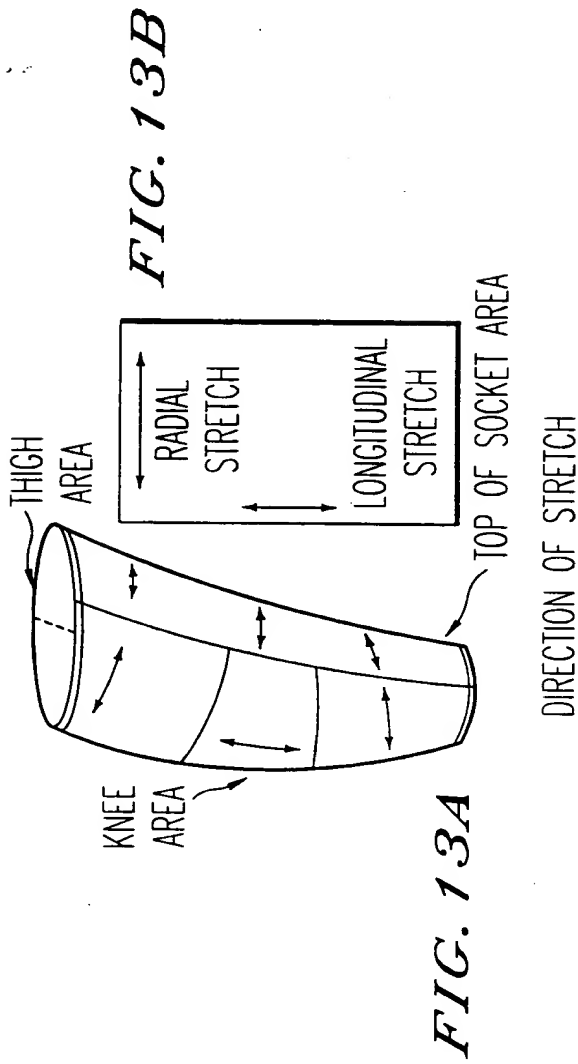
CUSHION LINER  
**FIG. 10**



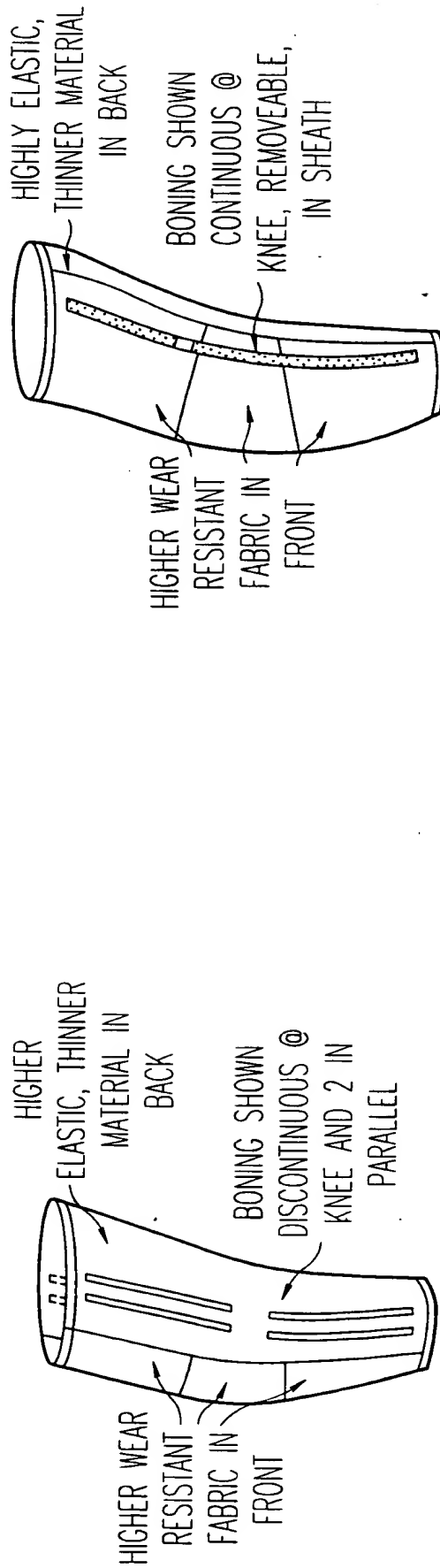
**FIG. 11**



*FIG. 12*



**FIG. 13B**



10% HIGH WEAR RESISTANT ELASTIC FABRIC  
90% THIN HIGHLY ELASTIC FABRIC

90% HIGH WEAR RESISTANT ELASTIC FABRIC  
10% THIN HIGHLY ELASTIC FABRIC



*FIG. 16*



*FIG. 17*



*FIG. 18*



*FIG. 19*



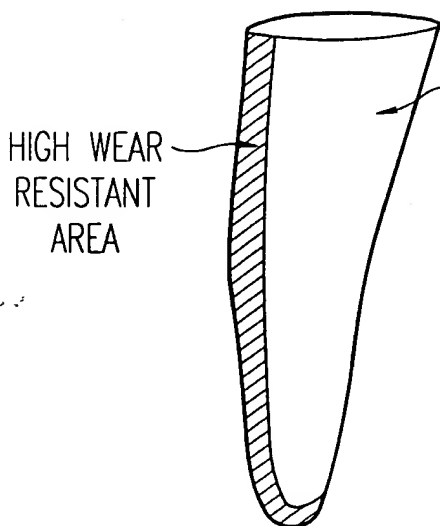


FIG. 20A

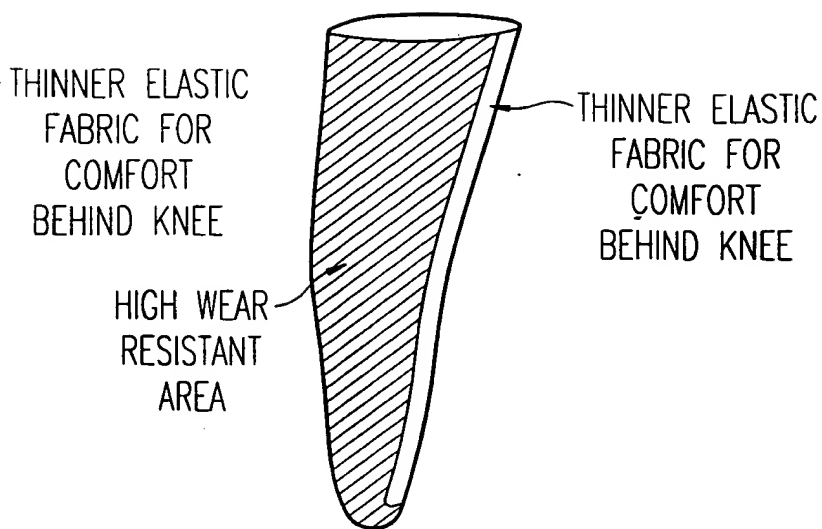
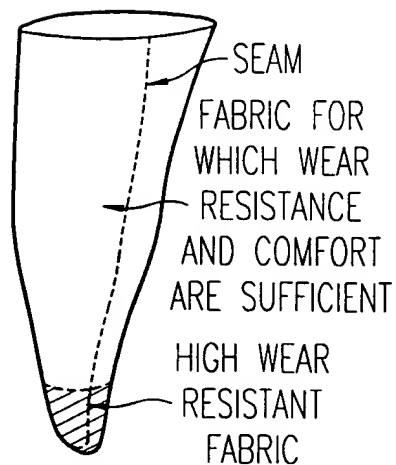
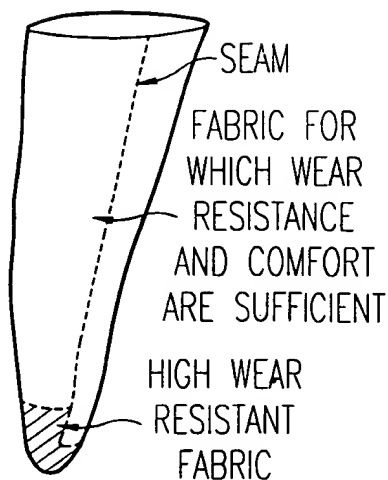


FIG. 20B



4 PIECE PATTERN  
FIG. 21A



3 PIECE PATTERN  
FIG. 21B

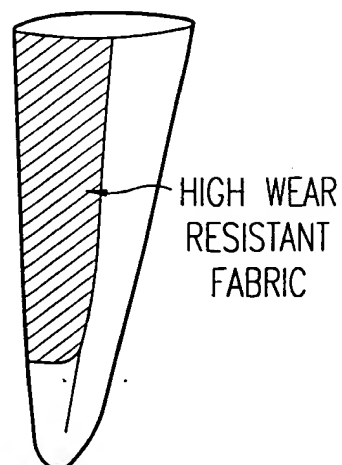
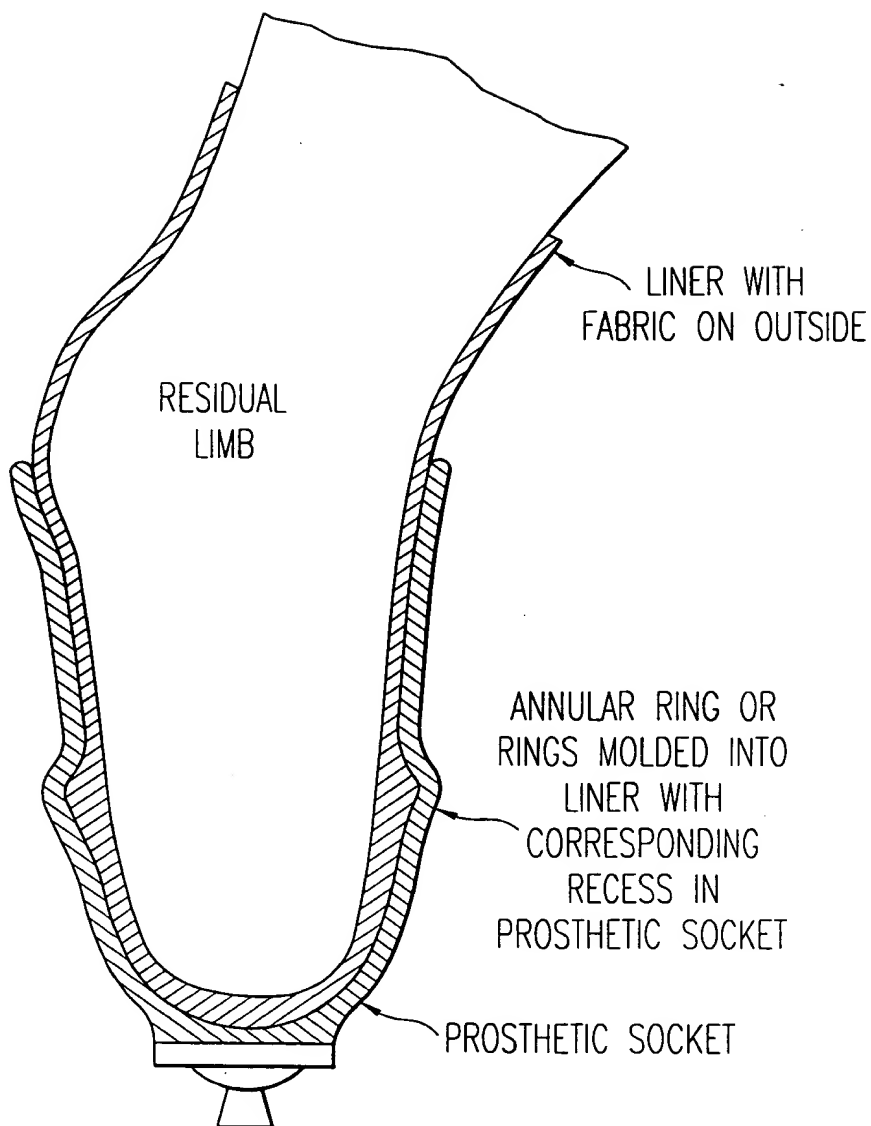
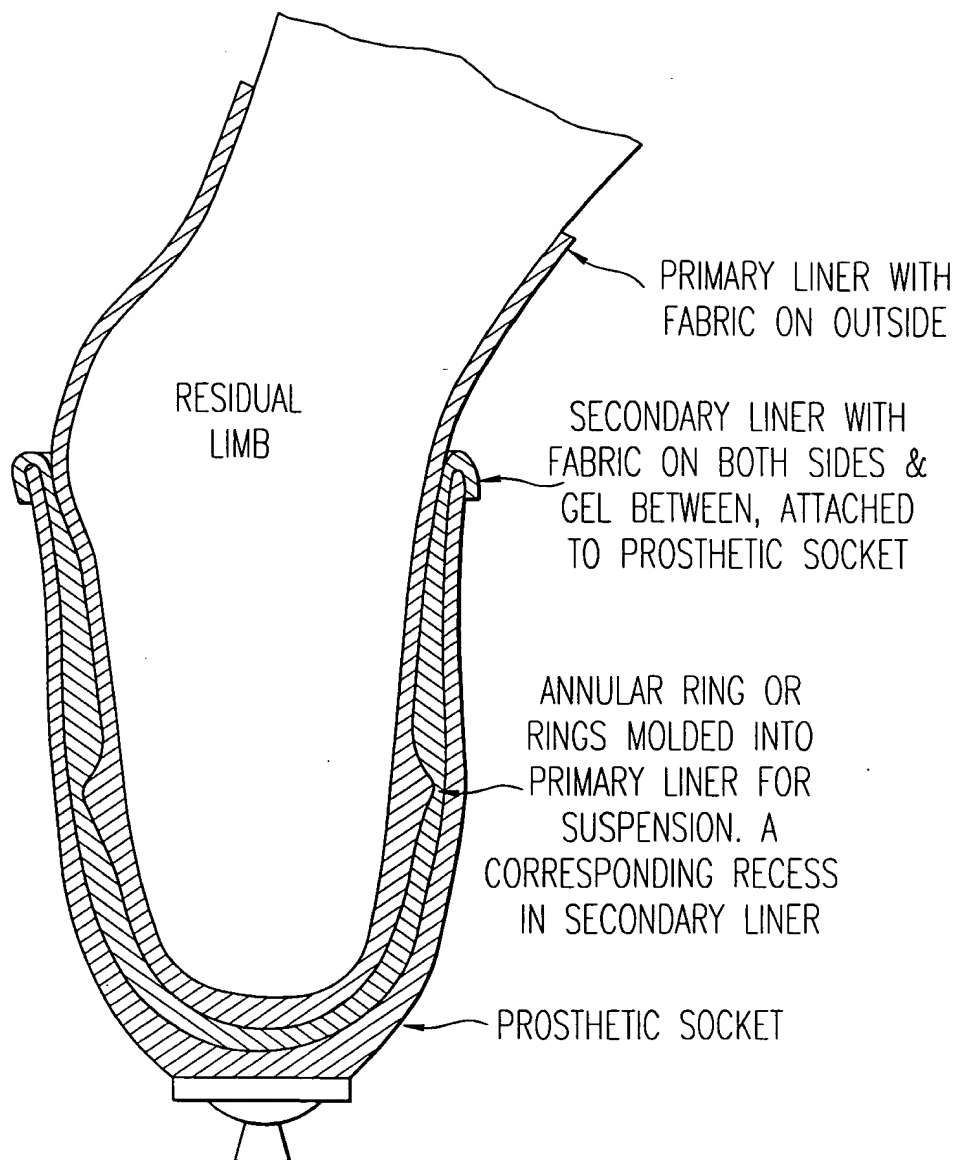


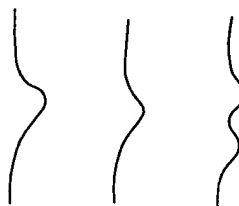
FIG. 22



**FIG. 23**



**FIG. 24A**



**FIG. 24B**